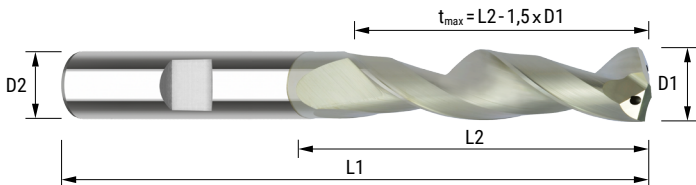


## HP VHM - Hochleistungsspiralbohrer mit Innenkühlung 5xD Solid carbide drill with internal coolant hole



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Werkzeugdaten / Tool data				Werkzeugempfehlung / Tool Recommendation			Einsatz / Capabilities				
TYP W						ZrN	HPC	ALU NE	Kunststoff plastic		
D1 m7	D2 h6	L2	L1	Artikel-Nr./ Article-No.							
3,00	6,00	28	66	706.030...	.00	.10					
3,10	6,00	28	66	706.031...	.00	.10					
3,20	6,00	28	66	706.032...	.00	.10					
3,30	6,00	28	66	706.033...	.00	.10					
3,40	6,00	28	66	706.034...	.00	.10					
3,50	6,00	28	66	706.035...	.00	.10					
3,60	6,00	28	66	706.036...	.00	.10					
3,70	6,00	28	66	706.037...	.00	.10					
3,80	6,00	36	74	706.038...	.00	.10					
3,90	6,00	36	74	706.039...	.00	.10					
4,00	6,00	36	74	706.040...	.00	.10					
4,10	6,00	36	74	706.041...	.00	.10					
4,20	6,00	36	74	706.042...	.00	.10					
4,30	6,00	36	74	706.043...	.00	.10					
4,40	6,00	36	74	706.044...	.00	.10					
4,50	6,00	36	74	706.045...	.00	.10					
4,60	6,00	36	74	706.046...	.00	.10					
4,70	6,00	36	74	706.047...	.00	.10					
4,80	6,00	44	82	706.048...	.00	.10					
4,90	6,00	44	82	706.049...	.00	.10					
5,00	6,00	44	82	706.050...	.00	.10					
5,10	6,00	44	82	706.051...	.00	.10					
5,20	6,00	44	82	706.052...	.00	.10					
5,30	6,00	44	82	706.053...	.00	.10					
5,40	6,00	44	82	706.054...	.00	.10					
5,50	6,00	44	82	706.055...	.00	.10					
5,60	6,00	44	82	706.056...	.00	.10					
5,70	6,00	44	82	706.057...	.00	.10					
5,80	6,00	44	82	706.058...	.00	.10					
5,90	6,00	44	82	706.059...	.00	.10					
6,00	6,00	44	82	706.060...	.00	.10					
6,10	8,00	53	91	706.061...	.00	.10					
6,20	8,00	53	91	706.062...	.00	.10					
6,30	8,00	53	91	706.063...	.00	.10					
6,40	8,00	53	91	706.064...	.00	.10					
6,50	8,00	53	91	706.065...	.00	.10					
6,60	8,00	53	91	706.066...	.00	.10					
6,70	8,00	53	91	706.067...	.00	.10					
6,80	8,00	53	91	706.068...	.00	.10					
6,90	8,00	53	91	706.069...	.00	.10					
7,00	8,00	53	91	706.070...	.00	.10					
7,10	8,00	53	91	706.071...	.00	.10					
7,20	8,00	53	91	706.072...	.00	.10					
7,30	8,00	53	91	706.073...	.00	.10					
7,40	8,00	53	91	706.074...	.00	.10					
7,50	8,00	53	91	706.075...	.00	.10					
7,60	8,00	53	91	706.076...	.00	.10					
7,70	8,00	53	91	706.077...	.00	.10					
7,80	8,00	53	91	706.078...	.00	.10					
7,90	8,00	53	91	706.079...	.00	.10					

**HP** VHM - Hochleistungsspiralbohrer mit Innenkühlung 5xD  
Solid carbide drill with internal coolant hole



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Werkzeugdaten / Tool data				Werkzeugempfehlung / Tool Recommendation			Einsatz / Capabilities				
TYP W						Zn	HPC	ALLU NE	Kunststoff plastic		
D1 m7	D2 h6	L2	L1	Artikel-Nr./ Article-No.							
8,00	8,00	53	91	706.080...	.00	.10					
8,10	10,00	61	103	706.081...	.00	.10					
8,20	10,00	61	103	706.082...	.00	.10					
8,30	10,00	61	103	706.083...	.00	.10					
8,40	10,00	61	103	706.084...	.00	.10					
8,50	10,00	61	103	706.085...	.00	.10					
8,60	10,00	61	103	706.086...	.00	.10					
8,70	10,00	61	103	706.087...	.00	.10					
8,80	10,00	61	103	706.088...	.00	.10					
8,90	10,00	61	103	706.089...	.00	.10					
9,00	10,00	61	103	706.090...	.00	.10					
9,10	10,00	61	103	706.091...	.00	.10					
9,20	10,00	61	103	706.092...	.00	.10					
9,30	10,00	61	103	706.093...	.00	.10					
9,40	10,00	61	103	706.094...	.00	.10					
9,50	10,00	61	103	706.095...	.00	.10					
9,60	10,00	61	103	706.096...	.00	.10					
9,70	10,00	61	103	706.097...	.00	.10					
9,80	10,00	61	103	706.098...	.00	.10					
9,90	10,00	61	103	706.099...	.00	.10					
10,00	10,00	61	103	706.100...	.00	.10					
10,10	12,00	71	118	706.101...	.00	.10					
10,20	12,00	71	118	706.102...	.00	.10					
10,30	12,00	71	118	706.103...	.00	.10					
10,40	12,00	71	118	706.104...	.00	.10					
10,50	12,00	71	118	706.105...	.00	.10					
10,60	12,00	71	118	706.106...	.00	.10					
10,70	12,00	71	118	706.107...	.00	.10					
10,80	12,00	71	118	706.108...	.00	.10					
10,90	12,00	71	118	706.109...	.00	.10					
11,00	12,00	71	118	706.110...	.00	.10					
11,10	12,00	71	118	706.111...	.00	.10					
11,20	12,00	71	118	706.112...	.00	.10					
11,30	12,00	71	118	706.113...	.00	.10					
11,40	12,00	71	118	706.114...	.00	.10					
11,50	12,00	71	118	706.115...	.00	.10					
11,60	12,00	71	118	706.116...	.00	.10					
11,70	12,00	71	118	706.117...	.00	.10					
11,80	12,00	71	118	706.118...	.00	.10					
11,90	12,00	71	118	706.119...	.00	.10					
12,00	12,00	71	118	706.120...	.00	.10					
12,20	14,00	77	124	706.122...	.00	.10					
12,30	14,00	77	124	706.123...	.00	.10					
12,50	14,00	77	124	706.125...	.00	.10					
12,80	14,00	77	124	706.128...	.00	.10					
13,00	14,00	77	124	706.130...	.00	.10					
13,50	14,00	77	124	706.135...	.00	.10					
13,80	14,00	77	124	706.138...	.00	.10					
14,00	14,00	77	124	706.140...	.00	.10					
14,50	16,00	83	133	706.145...	.00	.10					
14,80	16,00	83	133	706.148...	.00	.10					
15,00	16,00	83	133	706.150...	.00	.10					
15,50	16,00	83	133	706.155...	.00	.10					
15,80	16,00	83	133	706.158...	.00	.10					
16,00	16,00	83	133	706.160...	.00	.10					
16,50	18,00	93	143	706.165...	.00	.10					



**HP** VHM - Hochleistungsspiralbohrer mit Innenkühlung 5xD  
 Solid carbide drill with internal coolant hole

**1<sup>st</sup>**  
**CHOICE**

**706...**



Werkzeugdaten / Tool data				Werkzeugempfehlung / Tool Recommendation			Einsatz / Capabilities				
TYP W						ZrN	HPC	ALU NE	Kunststoff plastic		
D1 m7	D2 h6	L2	L1	Artikel-Nr./ Article-No.							
16,80	18,00	93	143	706.168...	.00	.10					
17,00	18,00	93	143	706.170...	.00	.10					
17,50	18,00	93	143	706.175...	.00	.10					
17,80	18,00	93	143	706.178...	.00	.10					
18,00	18,00	93	143	706.180...	.00	.10					
18,50	20,00	101	153	706.185...	.00	.10					
19,00	20,00	101	153	706.190...	.00	.10					
19,50	20,00	101	153	706.195...	.00	.10					
20,00	20,00	101	153	706.200...	.00	.10					