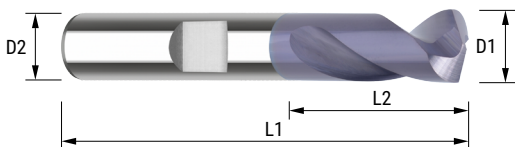


## HP VHM - Anbohrer 142° Solid carbide spot drill

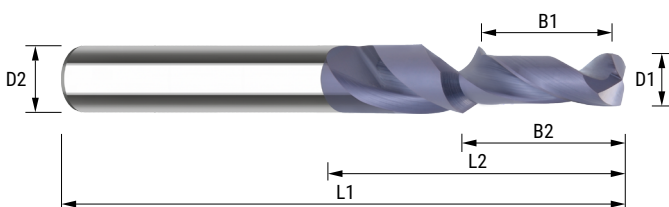
814...



| Werkzeugdaten / Tool data |          |    |    | Werkzeugempfehlung / Tool Recommendation |       |       | Einsatz / Capabilities |       |       |  |  |
|---------------------------|----------|----|----|--|-------|-------|------------------------|-------|-------|--|--|
| TYP N                     |          |    |    |  |       |       |                        | BLANK | TIALN |  |  |
| D1                        | D2<br>h6 | L2 | L1 | Artikel-Nr./<br>Article-No.              | BLANK | TIALN |                        |       |       |  |  |
| 3,00                      | 3,00     | 8  | 38 | 814.030...                               | .09   | .00   |                        |       |       |  |  |
| 4,00                      | 4,00     | 10 | 50 | 814.040...                               | .09   | .00   |                        |       |       |  |  |
| 5,00                      | 5,00     | 13 | 50 | 814.050...                               | .09   | .00   |                        |       |       |  |  |
| 6,00                      | 6,00     | 11 | 57 | 814.060...                               | .09   | .00   |                        |       |       |  |  |
| 8,00                      | 8,00     | 19 | 63 | 814.080...                               | .09   | .00   |                        |       |       |  |  |
| 10,00                     | 10,00    | 20 | 66 | 814.100...                               | .09   | .00   |                        |       |       |  |  |
| 12,00                     | 12,00    | 22 | 73 | 814.120...                               | .09   | .00   |                        |       |       |  |  |
| 16,00                     | 16,00    | 24 | 82 | 814.160...                               | .09   | .00   |                        |       |       |  |  |
| 20,00                     | 20,00    | 30 | 92 | 814.200...                               | .09   | .00   |                        |       |       |  |  |

## HP VHM - Stufenbohrer für Kernlochbohrungen 3xD Solid carbide step drill for core hole drilling

850...



| Werkzeugdaten / Tool data |          |    |     | Werkzeugempfehlung / Tool Recommendation |       |                             | Einsatz / Capabilities |  |  |
|---------------------------|----------|----|-----|--|-------|-----------------------------|------------------------|--|--|
| TYP N                     |          |    |     |  |       |                             | TIALN                  |  |  |
| D1                        | D2<br>h6 | L2 | L1  | B1                                       | B2    | Artikel-Nr./<br>Article-No. |                        |  |  |
| 2,50                      | 6,00     | 20 | 66  | 8,80                                     | 11,00 | 850.025.00                  |                        |  |  |
| 2,80                      | 6,00     | 20 | 66  | 12,00                                    | 14,11 | 850.028.00                  |                        |  |  |
| 3,30                      | 6,00     | 24 | 66  | 11,40                                    | 13,35 | 850.033.00                  |                        |  |  |
| 3,70                      | 6,00     | 24 | 66  | 14,00                                    | 15,82 | 850.037.00                  |                        |  |  |
| 4,20                      | 6,00     | 28 | 66  | 13,60                                    | 15,26 | 850.042.00                  |                        |  |  |
| 4,65                      | 6,00     | 28 | 66  | 20,00                                    | 21,52 | 850.0465.00                 |                        |  |  |
| 5,00                      | 8,00     | 34 | 79  | 16,50                                    | 18,91 | 850.050.00                  |                        |  |  |
| 5,55                      | 8,00     | 34 | 79  | 24,00                                    | 26,24 | 850.0555.00                 |                        |  |  |
| 6,80                      | 10,00    | 47 | 89  | 21,00                                    | 23,84 | 850.068.00                  |                        |  |  |
| 7,45                      | 10,00    | 47 | 89  | 21,00                                    | 23,63 | 850.0745.00                 |                        |  |  |
| 8,50                      | 12,00    | 55 | 102 | 25,50                                    | 28,80 | 850.085.00                  |                        |  |  |
| 9,35                      | 12,00    | 55 | 102 | 30,00                                    | 33,03 | 850.0935.00                 |                        |  |  |
| 10,20                     | 14,00    | 60 | 107 | 30,00                                    | 33,76 | 850.102.00                  |                        |  |  |
| 11,20                     | 14,00    | 60 | 107 | 30,00                                    | 33,44 | 850.112.00                  |                        |  |  |